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D4881-041
Job Sheet 185736



Part No: D4881-041

Job Qty: 1 ea

Part Name: 206A/B AFT Leg Assembly, LH



Part Weight: 0 lbs

Status: New

Priority: High

Job Created: 11/1/18

Job Tracking No:

Due Date: 11/2/18

Created By: Jason Leroux

Type: SOLD

Description:

Note: DWG REV C SHEETS 1,2 IPP REV:A 13.12.17 NEW ISSUE DD VERF:JLM IPP REV:B 14.07.07 AS PER
DWG REV.C DD VERF:JLM IPP REV:C 18.01.29 LASER ENGRAVE NOW MADE IN HOUSE DD VERF:JFS

Ship Via:

06223

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	11/2/18	11/2/18	0.00	0.00	Start Up Small Fab-4	9-30	NOV 0 1 2018
110	Small Fab	1 pcs	11/2/18	11/2/18	0.34	0.71	Small Fab-8	9-30	Smk
120	QC	1 pcs	11/2/18	11/2/18	0.00	0.00	QC5	9-30	18-11-1
130	Small Fab	1 pcs	11/2/18	11/2/18	0.00	0.71	Small Fab-8	9-30	Smk
140	QC	1 pcs	11/2/18	11/2/18	0.00	0.00	QC5	9-30	18-11-1
180	Packaging	1 pcs	11/2/18	11/2/18	0.00	0.00	Packaging3-2	9-30	NOV 0 1 2018
190	QC21-SA	1 Ea	11/2/18	11/2/18	0.00	0.00	QC21	9-30	NOV 0 1 2018

Part Op 110 - ALIGN PILOT HOLES IN D4881-1 WITH PILOT HOLES IN D4885-1 AND D4885-3. DRILL OUT EACH HOLES
Descriptions: USING A PILOTED DRILL AS PER DWG. REAM EACH HOLES USING REAMER, USING DART TOOL SETUP DT9973 AS PER DWG.

130 - 1- INSTALL PIN/COLLAR AND END FITTING WITH HYSOL OR MAGNOBOND 6398 WHILE STILL WET AS PER DWG USE DT9974 A/R BATCH: 5080785 2- LASER ENGRAVE ASSEMBLY PART#, S/N AS PER DWG QSI 44 6.8

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4881-1	Strut	1 Ea (1 ea)	90-Start up Operation	5118469
D4885-1	End Fitting	1 Ea (1 ea)	90-Start up Operation	5120836
D4885-3	End Fitting	1 Ea (1 ea)	90-Start up Operation	5120498
HL32PB5-12	Hi-Lok Pin	4 Ea (4 ea)	90-Start up Operation	5142965
HL86-5	Hi-Lok Collar	4 pcs (4 ea)	90-Start up Operation	5108576

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4881-1	1	11	0
	D4885-1	1	1	0
	D4885-3	1	13	0
	HL32PB5-12	4	100	0
	HL86-5	4	190	0

Part Specifications

Specifications could not be found.

Plex 11/1/18 10:21 AM dart.leroux.jason

DART
AEROSPACE

Container No: S123676

Part: D4881 - 041

Job No: 185736

Serial No/Batch: S123676

Revision:
Inspector:
Exp Date:
Instructions: Various STC's

Date: 11/01/18

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